

Features and Benefits Reliability

- Low maintenance costs
- No moving parts
- Interface measurement with on/off and continuous output
- Unaffected by changes in pressure, temperature, specific gravity, vapor or density
- Versatile can be used with both conductive and non-conductive substances. Manages a variety of liquids, granular solids, powders and slurries.
- · Dielectric range is unlimited

- 316SS, Telflon® or Kynar probes
- · Can be used in virtually every type of chamber
- Set point/span are completely adjustable
- · Withstands temperatures up to 400°F (204°C)
- · Withstands pressure up to 2000 psig (138 bar)

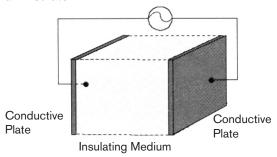
Agency Listings/Certification

- · Select models with CSA, FM, IECEx, INMETRO, Rostechnadzor (RTN)
- Meets most code and customer requirements.

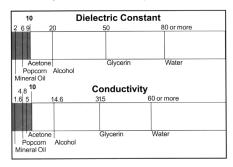
Operating Principle

RF Capacitance level controls are based on an electronic device called a capacitor. The capacitor is a device that stores energy. This energy is not stored in the probe; rather, the RF Capacitance level control is merely measuring how much energy can be stored. The amount of capacitance the RF Capacitance level control is measuring is extremely small and is measured in picofarads (1 X 10-12) farads.

The capacitor is made up of two conductive plates parallel to each other. Separating the two plates is an insulator.



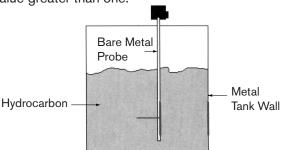
The amount of energy a capacitor can store is influenced by several things. First, a larger plate area results in more space to store energy. Second, more space between the plates reduces the amount of energy storage. Finally, a higher dielectric constant media can contain more energy than a lower dielectric media. The dielectric is where the actual capacitance is developed. The following chart shows the dielectric constant and conductivity for some sample materials.



Substances are considered either conductive or non-conductive. Non-conductive materials have a dielectric less than 10 or a conductivity less than 10 µsiemens/cm. Conductive materials have a dielectric constant greater than 10 or a conductivity greater than 10 µsiemens/cm. Interestingly, there is a similar relationship between dielectric constant and conductivity. Non-conductive substances tend to have low dielectric constants and conductive substances tend to have high dielectric constants.

Non-Conductive Substances

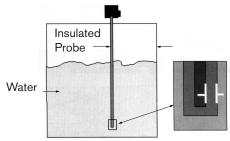
The structure of the capacitor actually changes in a level application. One plate is the probe and the other is the wall of the tank (see following figure). These do not change, nor does the distance between them. The only thing that changes is the dielectric constant. Air has a dielectric constant of one; anything else you measure will have dielectric value greater than one.



When the substance level increases, the dialectic of the substance is replacing the air and causes the capacitance to increase. The preset capacitance value is equal to the set point level wanted and trips a switch when the level is reached. The transmitter creates a linear output in relationship to the capacitance measured.

Conductive Substances

The substance between the two plates has to be an insulator in order to have a capacitor. When a conductive material is between the plates, an electrical short is created. This, in turn, signals the level transmitter to indicate a high level. A Teflon insulator around the sensor will prevent this from happening, as the figure below demonstrates.



An electrical connection is created through the conductive substance from the tank wall and the Teflon probe. When the level in the tank rises, the capacitor is created by the metal probe rod, the substance being measured and the probe insulator (Teflon), where the sensor rod and substance are the plates and insulator is the dielectric. This means that rather than measuring the dielectric of the substance, the dielectric of the probe where it is covered by the substance is being measured.

Restrictions of RF

- Sensitive to changes in material dielectric (Note: dielectric compensation additives help, but the liquid can stratify.)
- Normally needs field calibration, which requires a change in level
- Dependent on contact with the substance being measured
- Conductive coatings can build up on the sensor and create false readings

The Difference Between RF Capacitance and **RF Admittance**

Contrary to popular belief, there really isn't an application difference between RF Capacitance and RF Admittance. The only difference is in the electronics; the overall performance of the unit remains the same. That's where the "RF" part comes in, as the following will explain:

RF measurement is actually measuring capacitance, as well as capacitance reactance (impedance). The energy (Radio Frequency) is traveling from one conductive plate to the other. The following equation represents capacitance reactance:

$$X_{c} = \underline{1}_{2\pi fc}$$

where

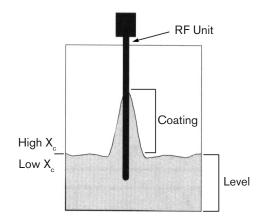
X = Capacitance Reactance (Ohms)

 2π = Radians in a 360° cycle of AC (alternating

Frequency of AC (hertz)

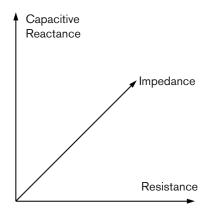
C = Capacitance of system (in farads)

When there is a conductive coating on the probe, a non-RF unit will indicate the level at the top of the coating. By looking at the conductivity, an RF system can reduce the error caused by the coating (see following figure). Consider this: At the actual level, the amount of capacitive reactance (impedance) is low because the space between the tank wall and probe is filled with a conductive liquid. However, at the coating on the probe, there is also a large air space between the probe and tank wall. This air space results in a high amount of capacitive reactance.



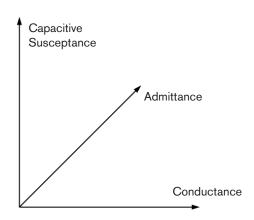
The Difference Between RF Capacitance and RF Admittance

Look at the formula for capacitive reactance. Since we are striving to measure the capacitance, C cannot change, and 2π is a constant and cannot change. The only thing left we can change is the frequency. If the frequency is increased (RF), the capacitive reactance decreases.



The level is represented on the vertical axis in these two graphs. Changes in the resistance are represented on the horizontal axis. A vector representing a combination of the two (impedance) is shown to the left. The inverse of this graph is shown below.

As you can see, an "admittance" measurement is just the inverse of a capacitance measurement. The important part, as previously stated, is the "RF."



Use this chart to select the RF instrument that best meets your needs.

Designator	Line Power	Loop Power
Single-Point Sensing		
Integral Mount Electronics	651 Pages 5-6	651 Pages 5-6
Integral Mount Electronics with Sensor Monitor (Self-Test)	681 Pages 7-8	681 Pages 7-8
Remote Mount Electronics with Sensor Monitor (Self-Test)	681 Pages 7-8	681 Pages 7-8
Multiple-Point Sensing		
Alarm or Pump Control	660 Pages 9-10	N/A

651 Single-Point **RF Switch**

The 651 provides basic, single-point switching for use as an alarm or indicator. It's virtually immune to process coatings on the probe, making it a useful solution for many tough level applications. This immunity, combined with the absence of any moving parts, makes the 651 well suited for applications that are difficult for other technologies.

Features

- · Economical point sensing
- Suitable for 12 VDC service
- FM Approved, CSA Certified hazardous locations, IEC Certified
- Field-selectable failsafe



roduct Spec	cifications		
nput Power - Line	120 VAC, 50/60 Hz	Response Time	0.5 seconds
	240 VAC, 50/60 Hz		
	24 VDC	Enclosure	NEMA 4X; IP65
	12 VDC	Environmental Rating	
Input Power - Loop	12-28 VDC	Electrostatic	8000 volts (Line)
		Discharge Protection	4000 volts (Loop)
Output Type - Line	10A DPDT, 250 VAC		
	10A DPDT, 30 VDC	Line Surge Suppression	1000 volts line
	DC rating shown for		voltage EMC
	resistive loads 5A DPDT		
	for 12 VDC input power	Conduit Connection	3/4" NPT
Output Type - Loop	8 mA (alarm), 16 mA (normal)	Ambient	40 to 160°F (-40 to 71°C)
Loop Resistive 780	ohms maximum @ 24 VDC	lemperature Kange	
LOOP RESISTIVE 700	oning maximum & 24 VDO	Process	Probe Dependent
Adjustment Range	0 to 1000 pF	Temperature Range	Probe Dependent
		13mporataro Range	
Sensitivity	0.5 pF	Maximum	Probe Dependent
Repeatability	0.5%	Process Pressure	Trobe Dependent
	0.0 /0	1 100033 1 1033u10	
Failsafe	Field-selectable	Weight	2.5 lbs. (1.2 kg)
Maximum Current	12 VDC - 100 mA	3	
Draw (line power)	24 VDC - 50 mA 120 VAC - 20 mA		
	240 VAC - 10 mA		

The 651 consists of two parts. The first is the electronics and housing. The second is the probe. For probe types and model numbers, see pages 21-25.

Model Number System 651 K 7-TTYY

651 RF Admittance Switch with 120 VAC power supply, oversized nameplate and epoxy-coated housing.

. ,	
Power Supply	1
12 VDC 24 VDC 120 VAC 240 VAC 240 VAC 12 - 28 VDC (Loop) * Electronics and probe must have the same agency to maintain the listing integrity (i.e. CS or Al electronics with CS probe, or FM or FI electronics with FM probe).	5 6 7 8 9
651K	7

2	Accessories & Certificates
Al	CSA Intrinsically Safe*
CS	CSA Explosion Proof Listing*
FI	FM Intrinsically Safe*
FM	FM Explosion Proof Listing*
MB	IEC Certified Intrinsically Safe*
NM	INMETRO approved*
OD	60-second time delay ON, 0.5-second delay OFF
OF	60-second time delay OFF, 0.5-second delay ON
PP	Fiber tag with customer-specified tag information
PY	Powder Coat epoxy coating. No coating on stainless steel parts or plated screws. (500 hours-salt spray)
RR	SS wired on nameplate with customer-specified information
TT	SS nameplate permanently affixed to housing with customer-specified tag information
٧٧	Fungicidal varnish applied to housing exterior
YY	Epoxy coating applied to housing exterior (200 hours-salt spray)
C1 C3 C4 C6	Individual Certificates Certificate of Calibration Inspection Compliance/Conformance Insulation Resistance
TT YY	Model Number

Agency Approval

Agency	Safety Method	Approval	Model(s)	
FM	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	651Kx-FM	FM
	Intrinsically Safe	Class I, Groups A, B, C, D Class II, Groups E, F, G Class III, Division 1	651Kx-FI	APPROVED
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	651Kx-CS	A
	Intrinsically Safe	Class I, Groups A, B, C, D Class II, Groups E, F, G Class III, Division 1	651K9-AI	SP
IEC	Intrinsically Safe	Ex ia IIB T4	651K9-MB	
INMETRO	Intrinsically Safe	Ex ia IIB T4	651K9-NM	N

681 Single-Point **RF Switch with Self Test**

Available as an integral or remote-mounted unit, the 681 provides single-point switching, and with its many safe and operation features, is well suited for demanding industrial applications.

Its "Self-Check" function constantly monitors circuit and probe integrity. A dedicated relay (line powered) or current shift (loop powered) indicates if the unit is not functioning properly. An optional, adjustable differential provides control of two set points with one relay, which gives the 681 pump and valve control for maintaining correct process levels.



Features

- Continuous self testing (Self-Check) verifies operation of the unit
- Optional adjustable differential for pump/valve control
- Available as integral or remote-mounted
- Field-selectable failsafe
- Resists process media coating

Input Power - Line 120 VAC, 50/60 Hz 240 VAC - 100 mA 240 VAC - 25 mA 240 VAC - 13 mA Sensor Monitor 10A DPDT, 250 VAC 10A DPDT, 30 VDC DC rating shown for resistive loads 10A DPDT, 30 VDC DC rating sho	Product Speci	fications		
Input Power - Loop Output Type - Line Alarm Alarm 10A DPDT, 250 VAC 10A DPDT, 30 VDC Sensor Monitor 10A DPDT, 30 VDC DC rating shown for resistive loads Cutput Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range Adjustment Range (Adjustment Differential) Range II: 0 to 300 pF 0.5 pF sensitivity Range III: 300 to 1000 pF Maximum Current Draw (line power) 12 VDC - 100 mA 24 VDC - 100 mA 120 VAC - 25 mA 240 VAC - 13 mA Response Time 0.1 second Enclosure Environmental Protection NEMA 4X; IP65 Electrostatic Discharge Protection 8000 volts (line) 4000 volts (loop) Line Surge Suppression 1000 volts line voltage EMC Conduit Connection 3/4" NPT Maximum Remote Distance from Sensor 150 ft. (45.7 m) Ambient Temperature Range Probe Dependent Maximum Probe Pressure Probe Dependent Maximum Probe Pressure Probe Dependent Maximum Probe Pressure Probe Dependent	Input Power - Line	•	Repeatability	0.5%
Output Type - Line Alarm Alarm 10A DPDT, 250 VAC 10A DPDT, 30 VDC Sensor Monitor 10A DPDT, 250 VAC 10A DPDT, 30 VDC DC rating shown for resistive loads Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range (Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight Advac - 13 mA Response Time 0.1 second Enclosure Environmental Protection NEMA 4X; IP65 Electrostatic Discharge Protection 8000 volts (line) 4000 volts (loop) 4000 volts (loo		24 VDC, 12 VDC	Failsafe	Field-selectable
Alarm 10A DPDT, 250 VAC 10A DPDT, 30 VDC Sensor Monitor 10A DPDT, 250 VAC 10A DPDT, 30 VDC DC rating shown for resistive loads Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range 0 to 1000 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Response Time 0.1 second 240 VAC - 13 mA Electrostatic Discharge Protection 8000 volts (line) 4000 volts (line) 4000 volts (loop) Line Surge Suppression 1000 volts line voltage EMC Conduit Connection 3/4" NPT Ambient Temperature Range Probe Dependent Maximum Probe Pressure Probe Dependent	Input Power - Loop	10-30 VDC	Maximum Current Draw (line power	·) 12 VDC - 100 mA
Alarm 10A DPDT, 250 VAC 10A DPDT, 30 VDC Sensor Monitor 10A DPDT, 250 VAC 10A DPDT, 250 VAC 10A DPDT, 30 VDC DC rating shown for resistive loads Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Conduit Connection Adjustment Range O to 1000 pF Adjustment Range Adjustment Range (Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 120 VAC - 25 mA 240 VAC - 13 mA Response Time O.1 second Response Time O.1 second NEMA 4X; IP65 Electrostatic Discharge Protection 8000 volts (line) 4000 volts (loop) Amount Range Conduit Connection 3/4" NPT Ambient Temperature Range Probe Dependent Maximum Probe Pressure Probe Dependent Maximum Probe Pressure Probe Dependent Maximum Probe Pressure Probe Dependent	Output Type - Line			24 VDC - 100 mA
Sensor Monitor 10A DPDT, 250 VAC 10A DPDT, 30 VDC DC rating shown for resistive loads Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range Oto 1000 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF O.5 pF sensitivity Range II: 300 to 1000 pF Weight Response Time O.1 second Besponse Time O.1 second Enclosure Environmental Protection NEMA 4X; IP65 Electrostatic Discharge Protection 8000 volts (line) 4000 volts (loop) Line Surge Suppression 1000 volts line voltage EMC Conduit Connection 3/4" NPT Ambient Temperature Range Probe Dependent Maximum Probe Pressure Probe Dependent Weight 3 lbs. (1.4 kg)		10A DPDT. 250 VAC		120 VAC - 25 mA
10A DPDT, 30 VDC DC rating shown for resistive loads Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range 0 to 1000 pF Sensitivity 0.5 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 300 to 1000 pF Weight 3 lbs. (1.4 kg)				240 VAC - 13 mA
Cutput Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Loop Resistance 456 ohms maximum @ 24 VDC Conduit Connection 3/4" NPT Adjustment Range 0 to 1000 pF Sensitivity 0.5 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)	Sensor Monitor		Response Time	0.1 second
Output Type - Loop Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Loop Resistance 456 ohms maximum @ 24 VDC Adjustment Range 0 to 1000 pF Sensitivity 0.5 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)		· ·	Enclosure Environmental Protection	n NEMA 4X; IP65
Alarm 8 mA (Alarm), 16 mA (Normal) Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Loop Resistance 456 ohms maximum @ 24 VDC Conduit Connection 3/4" NPT Adjustment Range 0 to 1000 pF Distance from Sensor 150 ft. (45.7 m) Sensitivity 0.5 pF Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)			Electrostatic Discharge Protection	8000 volts (line)
Sensor Monitor 24-27 mA Line Surge Suppression 1000 volts line voltage EMC Conduit Connection 3/4" NPT Adjustment Range 0 to 1000 pF Maximum Remote Distance from Sensor 150 ft. (45.7 m) Adjustment Range (Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight John Maximum Probe Pressure Probe Dependent Maximum Probe Pressure Probe Dependent 3 lbs. (1.4 kg)				4000 volts (loop)
Loop Resistance 456 ohms maximum @ 24 VDC Conduit Connection 3/4" NPT Adjustment Range 0 to 1000 pF Distance from Sensor 150 ft. (45.7 m) Sensitivity 0.5 pF Ambient Temperature Range Probe Dependent Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)		mA (Alarm), 16 mA (Normal)		
Adjustment Range 0 to 1000 pF Distance from Sensor 150 ft. (45.7 m) Sensitivity 0.5 pF Ambient Temperature Range Probe Dependent Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)	Sensor Monitor	24-27 mA	Line Surge Suppression 1000 vol	ts line voltage EMC
Sensitivity O.5 pF Ambient Temperature Range (Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight Distance from Sensor 150 ft. (45.7 m) Maximum Probe Dependent Probe Dependent 3 lbs. (1.4 kg)	Loop Resistance 45	6 ohms maximum @ 24 VDC	Conduit Connection	3/4" NPT
Sensitivity 0.5 pF Ambient Temperature Range Probe Dependent Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)	Adjustment Range	0 to 1000 pF	Maximum Remote	
Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight Ambient Temperature Range Probe Dependent Maximum Probe Pressure Probe Dependent 3 lbs. (1.4 kg)			Distance from Sensor	150 ft. (45.7 m)
Adjustment Range (Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight Probe Dependent 3 lbs. (1.4 kg)	Sensitivity	0.5 pF		
(Adjustment Differential) Range I: 0 to 300 pF 0.5 pF sensitivity Range II: 300 to 1000 pF Weight Probe Dependent 3 lbs. (1.4 kg)			Ambient Temperature Range	Probe Dependent
0.5 pF sensitivity Range II: 300 to 1000 pF Weight 3 lbs. (1.4 kg)	,			
	(Adjustment Differential)	•	Maximum Probe Pressure	Probe Dependent
1.0 pF sensitivity plus 2 lbs. (1 kg) for remote		Range II: 300 to 1000 pF	Weight	3 lbs. (1.4 kg)
		1.0 pF sensitivity	plus 2 lb	s. (1 kg) for remote

The 681 consists of two parts. The first is the electronics and housing. The second is the probe. For probe types and model numbers, see pages 21-25.

Model Number System

681 K 7-TTYY

The 681 RF Admittance Switch with 120 VAC power supply, oversized nameplate and epoxy-coated housing.

		2	Powe	er Supply
Electrical Housing	1	5 6	12 VDC 24 VDC	
Integral Housing Remote housing: 150 ft. (45m) maximum Order remote cable part #2924-113	K R	7 8 9		VDC (Loop)
and specify length in feet			3	Accessories & Certificates
			AD	Adjustable differential
			вк	Remote electronics flat-surface mounting bracket (R housing only)
			PK	Pipe mounting kit - BK accessory required (R housing only)
			PP	Fiber tag with customer-specified information
			PY	Powder Coat epoxy coating. No coating on stainless steel parts or plated screws. (500 hours-salt spray)
			RR	SS wired-on nameplate with customer information
			TT	SS nameplate permanently affixed to housing with customer-specified information
			VV	Fungicidal varnish applied to housing exterior
			YY	Epoxy coating applied to housing exterior (200 hours-salt spray)
			C1 C3 C4 C6	Individual Certificates Certificate of Calibration Inspection Compliance/Conformance Insulation Resistance
681	K	7	TT YY	◄ Model Number

Agency Approval

There are no third-party approvals at this time.

660 Series Multi-Point **RF Switch**

The 660 Series provides the options of multiplepoint switching plus narrow and wide differential switching. By combining these features, the 660 Series units can be used for a wide variety of control needs. The available switching combinations are designed to provide multiple alarms, pump/valve control, or a combination of alarms and equipment control. The 660 Series makes it possible to combine up to four singlepoint devices into one package for lower costs and reduced maintenance.

Features

- Up to 4-point indication
- Suitable for 12 VDC service
- FM Approved and CSA Certified for hazardous locations
- Field-selectable failsafe
- Resists process media coating



Switching Combinations

The 660 Series has eight different combinations of fixed differential and/or adjustable differential switching points. Each unit is equipped with one of four discreet switching points. These points can be used to provide true point level sensing with no level differential, or latched together to provide wide, adjustable differential.

See page 11 for available combinations. Required combinations are selected using step 1 in the How to Order chart on page 10.

Product Speci	fications		
Input Power	120 VAC, 50/60 Hz 240 VAC, 50/60 Hz 24 VDC, 12 VDC	Enclosure Environmental Protection	NEMA 4X; IP65
Output Type	10A DPDT, 250 VAC 10A DPDT, 30 VDC	Electrostatic Discharge Protection	8000 volts
	DC rating shown for resistive loads	Line Surge Suppression	1000 volts line voltage EMC
Adjustment Range	0 to 2000 pF	Conduit Connection	1" NPT(F)
Sensitivity Repeatability	0.5 pF	Maximum Remote Distance from Sensor	4000 feet (1219.2 m)
Failsafe	Field-selectable	Ambient Temperature Range	-40 to 160°F (-40 to 71°C)
Maximum Current Draw	12 VDC - 245 mA 24 VDC - 123 mA 120 VAC - 74 mA	Process Temperature Range	Probe Dependent
Response Time	240 VAC - 36 mA	Maximum Probe Pressure	Probe Dependent
Time Delay (optional)	0 to 30 seconds	Weight	J Housing: 9 lbs. (4.1 kg) R Housing: 11 lbs. (5 kg) W Housing: 6 lbs. (2.7 kg)

The Series 660 is comprised of two parts. The first is the electronics and housing. The second is the probe. Refer to pages 21-25 for probe model number.

Model Number System 66 3 J5-TDVV

663 RF Admittance 3-point switch with 12 VDC power supply, time delay and fungicidal varnished housing.

Electrical Housing J Integral housing R Explosion-proof remote housing (4000 feet [1219.m] maximum) **Switching Combination** See page 11 for switching combinations. Single fixed differential switching point 1 2 Two fixed differential switching points 3 Three fixed differential switching points 4 Four fixed differential switching points Single adjustable differential switching 5 High-level fixed differential point and 6 adjustable differential switching Single adjustable differential and low-7 level fixed differential point switching High- and low-level fixed differential points 8 and adjustable differential switching * Electronics and probe must have the same agency to maintain the listing integrity (i.e. CS or Al electronics with CS probe, or FM or FI electronics with FM probe). 3 66

Power Supply

5 12 VDC 6 **24 VDC** 7 120 VAC

8

240 VAC

PY

RR

TT

۷V

YY

C1

C3

C₆

TD VV

5

Accessories & Certificates

BK Remote electronics flat surface mounting bracket (R housing only)

CS CSA explosion-proof listing* FΜ FM explosion-proof listing*

PΚ Pipe mounting kit- BK accessory required (R housing only)

PP Fiber tag with customerspecified information

> Powder Coat epoxy coating. No coating on stainless steel parts or plated screws. (500 hours-salt spray)

SS wired-on nameplate with customer-specified information

TD Time delay for each fixed differential set point

> SS nameplate permanently affixed to housing with customer-specified information

Fungicidal varnish applied to housing exterior

Epoxy coating applied to housing exterior (200 hours-salt spray)

Model Number

Individual Certificates

Certificate of Calibration

Inspection

Compliance/Conformance

Insulation Resistance

Agency Approval

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups B, C, D Class II, Groups E, F, G Class III, Division 1	66x-Jx-FM 66x-Jx-FM
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	66x-Jx-CS 66x-Rx-CS





Connection Cable

Remote units require #22AWG shielded twisted pair cable to connect the control to the probe. The maximum length of this cable is 4000 feet (1219.2m).

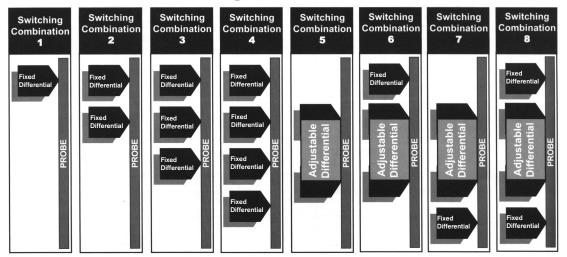
A 25 ft. (7.6m) cable is supplied with each unit. Other lengths can be ordered per the information below. The cable glands supplied with the unit must be replaced with suitable fittings when installing conduit.

Specific length cable Part Number 2924-103 Specify length and units

Part Number 2924-102 (reel is non-returnable) 1000 ft. (305m) reel

Order cable by the part numbers listed below.

Series 660 Switching Combinations



670 RF Transmitter

The 670 provides continuous level measurement and a 4-20 mA linear output. It is a high-performance, general-purpose level transmitter that is well suited for many demanding applications that other technologies cannot handle.

Features

- FM Approved, CSA Certified hazardous locations
- Easy calibration
- Electrostatic discharge protection up to 4000 volts
- Resists process media coating



Product Spec	cifications	I	
Input Power	12-55 VDC 12-30VDC for Intrinsically Safe	Enclosure Environmental Rating	NEMA 4X; IP65
Output Type	4-20 mA	Electrostatic Discharge Protection	4000 volts
Loop Resistance	600 ohms maximum @ 24 VDC	Conduit Connection	3/4" NPT
Zero Range	0 to 500 pF	Maximum Remote	10 ft. (3m)
Span Range	50 to 2000 pF	Distance from Sensor	
Accuracy	<u>+</u> 1.0% of span	Ambient Temperature Range	-40 to 160°F (-40 to 71°C)
Linearity	±0.5% of full scale	Process	Probe Dependent
Sensitivity	0.5 pF	Temperature Range	
Repeatability	±0.5% of full scale	Maximum Process Pressure	Probe Dependent
Response Time	0.1 second	Weight	2.5 lbs. (1.2 kg) plus 2 lbs. (1 kg) for remote

The 670 consists of two parts. The first is the electronics and housing. The second is the probe. For probe types and model numbers, see pages 21-25.

Model Number System

670 R 9-BKPK

670 RF Transmitter with loop-powered remote housing, flat-surface mounting bracket and pipe mounting kit.

Electrical Housing	1
Integral Housing Remote housing - 10 feet (3m) maximum Order remote cable as 670-XX-S XX= cable length in feet	K R
* Electronics and probe must have the same agency to maintain the listing integrity (i.e. CS or AI electronics with CS probe, or FM or FI electronics with FM probe).	
670	R

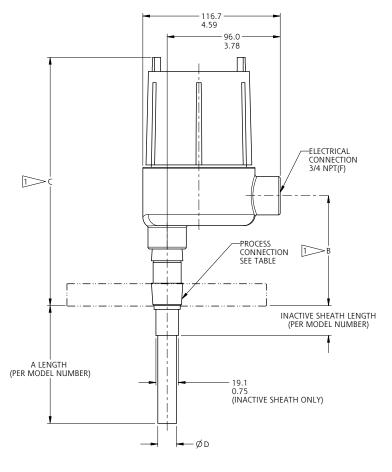
2	Accessories & Certificates
Al	CSA Intrinsically Safe*
вк	Remote electronics flat surface mounting bracket (R housing only)
cs	CSA Explosion Proof*
FI	FM Intrinsically Safe*
FM	FM Explosion Proof*
PK	Pipe mounting kit - BK accessory required (R housing only)
PP	Fiber tag with customer-specified information
PY	Powder Coat epoxy coating. No coating on stainless steel parts or plated screws. (500 hours-salt spray)
RR	SS nameplate permanently affixed to housing with customer-specified information
TT	SS nameplate permanently affixed to housing
vv	Fungicidal varnish applied to housing exterior
YY	Epoxy coating applied to housing exterior (200 hours-salt spray)
C1 C3 C4 C6	Individual Certificates Certificate of Calibration Inspection Compliance/Conformance Insulation Resistance
BK PK	← Model Number

Agency Approval

Agency	Safety Method	Approval	Model(s)	
FM	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	670x9-FM	FM
	Intrinsically Safe	Class I, Groups A, B, C, D Class II, Groups E, F, G Class III, Division 1	670x9-FI	APPROVED
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	670x9-CS	
	Intrinsically Safe	Class I, Groups A, B, C, D Class II, Groups E, F, G Class III, Division 1	670x9-AI	OF.

Housing: K for Model 651

Dimensions in this catalog are for reference only. They may be changed without notice. Contact the factory for certified drawings for a particular model number. Dimensions in this catalog are expressed as millimeters over inches. (Linear = mm/in.)

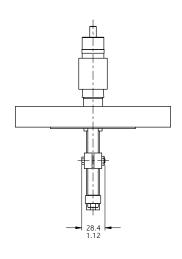


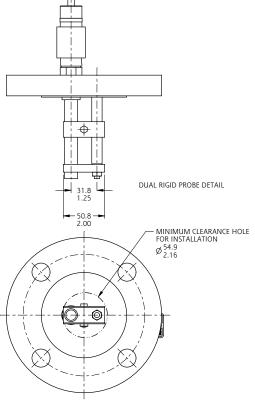
DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.					
PROCESS CONNECTION	DIM B	DIM C			
3/4 NPTM	94.1 3.71	211.6 8.33			
1, 1-1/2, & 2 NPTM	97.3 3.83	214.8 8.46			
FLANGED	158.5 6.24	276.0 10.87			
STILLING WELL	120.0 4.72	237.5 9.35			

SENSOR STYLE	ØD
BARE	12.7 0.50
SHEATH	15.9 0.63
BARE WITH STILLING WELL	26.7 1.05
SHEATH WITH STILLING WELL	26.7 1.05
INACTIVE SHEATH	15.9 0.63

Drawing 0390652

Linear = mm in.

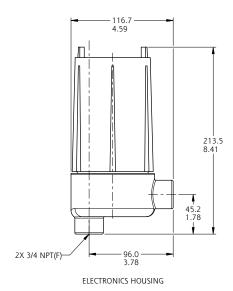


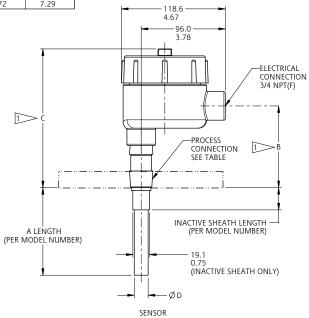


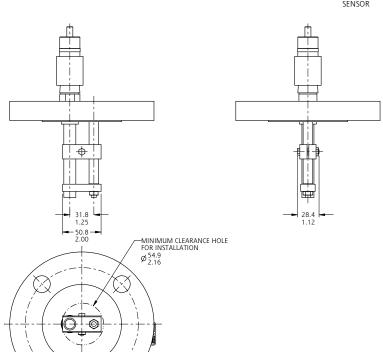
Housing: R for Model 670 & 681

SENSOR STYLE	DIM D
	12.7
BARE	0.50
SHEATH	15.9 0.63
BARE WITH STILLING WELL	26.7 1.05
SHEATH WITH STILLING WELL	26.7 1.05
INACTIVE SHEATH	15.9 0.63

DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.						
PROCESS CONNECTION	DIM B	DIM C				
3/4 NPTM	94.1 3.71	159.2 6.27				
1, 1-1/2, & 2 NPTM	97.3 3.83	162.4 6.39				
FLANGED	158.5 6.24	223.7 8.81				
STILLING WELL	120.0	185.1 7.20				



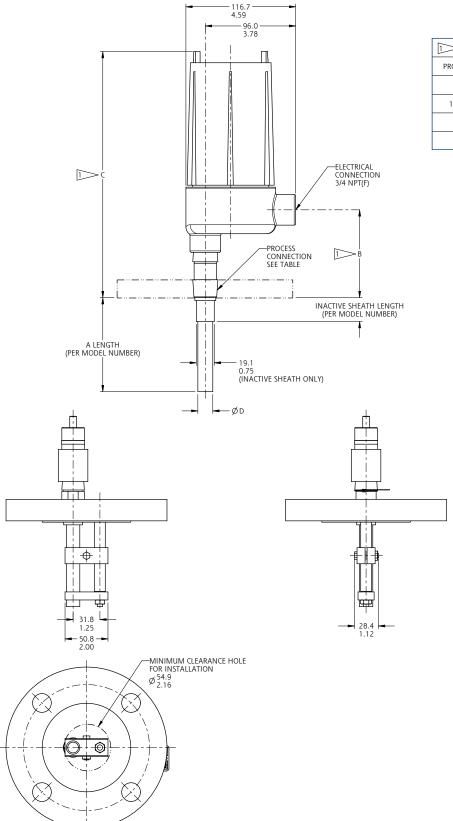




Linear = mm

Drawing 0390653

Housing: K for Model 670 & 681 (RF Probe Model 651-K9)



DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.					
PROCESS CONNECTION	DIM B	DIM C			
3/4 NPTM	94.1 3.71	262.4 10.33			
1, 1-1/2, & 2 NPTM	97.3 3.83	265.6 10.46			
FLANGED	158.5 6.24	326.8 12.87			
STILLING WELL	120.0 4.72	288.3 11.35			

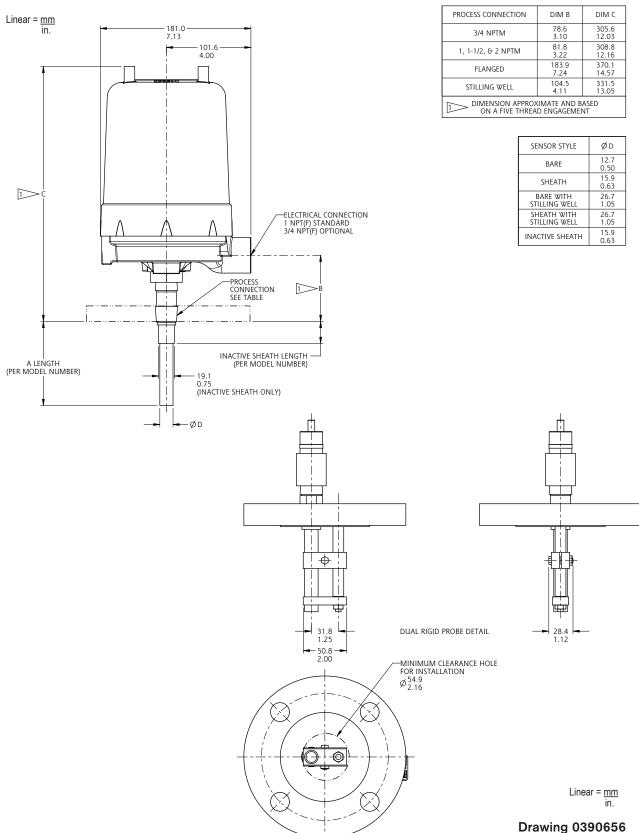
SENSOR STYLE	ØD
BARE	12.7 0.50
SHEATH	15.9 0.63
BARE WITH STILLING WELL	26.7 1.05
SHEATH WITH STILLING WELL	26.7 1.05
INACTIVE SHEATH	15.9 0.63

Linear = mm in.

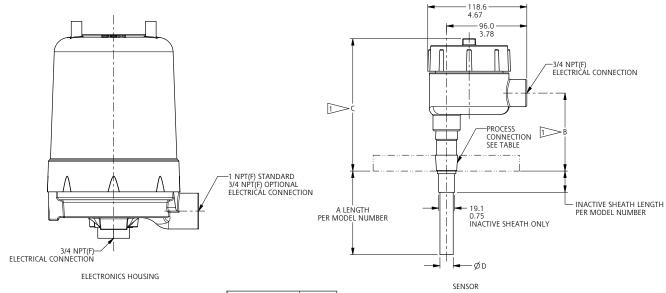
Drawing 0390654

Housing: J for Model 66X

Drawing 0390656



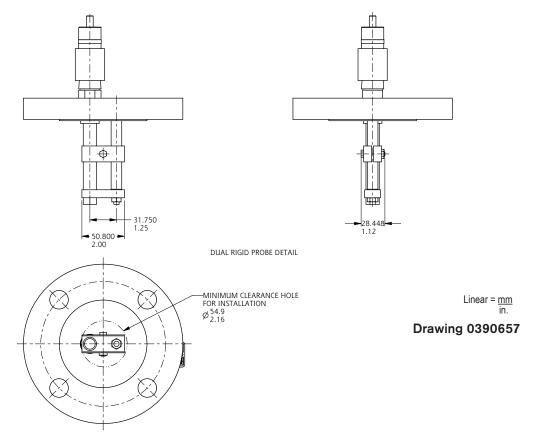
Housing: R for Model 66X



PROCESS CONNECTION	DIM B	DIM C
3/4 NPT (M)	94.1 3.71	159.2 6.27
1, 1-1/2, & 2 NPT (M)	97.3 3.83	162.4 6.39
FLANGED	158.5 6.24	223.7 8.81
STILLING WELL	120.0 4.72	185.1 7.29

ØВ
12.7 0.50
15.9 0.63
26.7 1.05
26.7 1.05
15.9 0.63

DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT



Selection Guidelines

Selecting the right probe for your application is very important. The objective is to maximize the amount of capacitance change for every inch (cm) of level change. Following are general guidelines for selecting a probe for a particular application. Please consult with SOR* or your local SOR sales representative for additional and/or specific information.

- 1. If process media is non-conductive less than 10μ Siemens/low dielectric (less than 10), select a bare probe. If there is any water in the process, go to number 2.
- 2. If process media is conductive greater than 10μ Siemens/high dielectric (greater than 10), select an insulated probe.
- 3. If process is non-conductive and in a horizontal (bullet) tank, or if the probe must be mounted more than 12 inches from the vessel wall, select a stilling well, dual-rod or dual-cable probe.
- 4. If vessel is non-metallic, select a stilling well, dual-rod or dual-cable probe.
- 5. Use rigid probes for measurement lengths of 10 feet or less. Use cable probes for longer ranges.
- 6. For agency-listed controls, a matching agency listing must be specific on the probe. Available probe agency listings are provided in the following charts and specification pages.

Rigid Probes - Sheathed



Model Number	Probe Material	Sensor Diameter	Spanned Capacitance in Water	Process Temperature Limits	Weight
СВ	Teflon® sheath	5/8" (15.9 mm")	10 pF/in.	-100 to 400°F (-73 to 204°C)	1 lbs. (0.5 kg) +0.7 lb. (0.3 kg) per foot of probe

Single Rigid Sheath Probe



Model Number	Probe Material	Sensor Diameter	Spanned Capacitance in Water	Process Temperature Limits	Weight
СС	Teflon* sheath inside 316SS stilling well	1.05" (26.7 mm")	12 pF/in.	-100 to 400°F (-73 to 204°C)	2 lbs. (0.9 kg) +1.5 lb. (0.7 kg) per foot of probe

Rigid Sheath Probe with Stilling Well



Model Number	Probe Material	Sensor Diameter	Spanned Capacitance in Water	Process Temperature Limits	Process Pressure	Weight
CD	Teflon* sheath and 316SS ground probe	1/2 & 5/8" (12.7 & 15.9 mm)	10 pF/in.	-100 to 400°F (-73 to 204°C)	Pressure per CB probe or flange rating, whichever is lower	12 lbs. (5.5 kg) +1.5 lb. (0.7 kg) per foot of probe

Rigid Probes - Sheathed



Model Number	Probe Material	Sensor Diameter	Spanned Capacitance in Water	Process Temperature Limits	Weight
CJ	Teflon® sheath 316SS sheath	5/8 & 3/4" (15.9 & 19.1 mm)	10 pF/in.	-100 to 400°F (-73 to 204°C)	1 lb. (0.5 kg) +0.7 lb. (0.3 kg) per foot of probe

Single Inactive **Sheath Probe**

Rigid Probes - Bare



Model Number	Probe Sensor Spanned Capacitance in Water		Process Temperature Weight Limits		
CA	316SS	1/2" (12.7 mm)	N/A	-100 to 400°F (-73 to 204°C)	1 lb. (0.5 kg) +0.7 lb. (0.3 kg) per foot of probe

Single Rigid **Bare Probe**



Single Rigid **Bare Probe** with Stilling Well

Model Number	Probe Material	Sensor Diameter	Spanned Capacitance in Water	Process Temperature Limits	Weight
CE	Bare 316SS probe inside 316SS stilling well	1.05" (26.7 mm")	N/A	-100 to 400°F (-73 to 204°C)	2 lbs. (0.9 kg) +1.5 lb. (0.7 kg) per foot of probe

Model Number System

CB C-8A-CS-12-TT

Process Conn	ection	3				
3/4" NPT 1" NPT (Required size on CC and CE probes) 1-1/2" NPT 2" NPT 1" 150# ANSI RF Flange 1-1/2" 150# ANSI RF Flange 2" 150# ANSI RF Flange 3" 150# ANSI RF Flange 3" 150# ANSI RF Flange 3" 150# ANSI RF Flange 4" 150# ANSI RF Flange 1" 300# ANSI RF Flange 1" 300# ANSI RF Flange 2" 300# ANSI RF Flange 2" 300# ANSI RF Flange 4" 300# ANSI RF Flange 4" 300# ANSI RF Flange 4" 300# ANSI RF Flange 1" Tri-Clamp Sanitary 1-1/2" Tri-Clamp Sanitary 2" Tri-Clamp Sanitary 2" Tri-Clamp Sanitary 2" Tri-Clamp Sanitary 2 Tri-Clamp Sanitary		8A		CSA (not available on CA, CE)* FM (not available on CA, CE)* IECEX (not available on CA, CE, CJ)*		
Rigid 316SS Single Probe Rigid Teflon Single Probe Rigid Teflon Single Probe with Stilling Well Rigid Teflon Dual Probe (316SS Ground) Rigid 316SS Single Probe with Stilling Well Rigid Teflon Single Probe with Stilling Well Rigid Teflon Single Probe with 3/4" OD Inactive Sheath		8 A	cs	00012	FT MK ML PP RR TT C2 C8	Probe length specified in feet (ft.) Probe length specified in meters (m) Probe length specified in centimeters (cm) Fiber tag with customer-specified information SS tag wired on with customer-specified information SS tag riveted on with customer-specified information Individual Certificates Hydrostatic Pressure Test Typical Material of Wetted Parts Model Number

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups B, C, D Class II, Groups E, F, G Class III, Division 1	CB, CC, CD and CJ
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G Class III, Division 1	CB, CC, CD and CJ
IEC	Intrinsically Safe	Ex ia IIB T4	CB, CC and CD
INMETRO	Intrinsically Safe	Ex ia IIB T4	CB, CC and CD

INMETRO

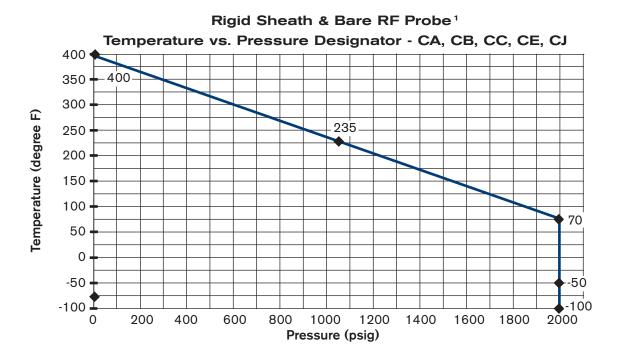
Probe Insertion Lengths

Droho Tuno	Length	(inch)	Length (cm)		
Probe Type	Minimum	Maximum	Minimum	Maximum	
CA	3.5"	234"	8.89	594.4	
СВ	1.5"	234"	3.81	594.4	
CC	2"	234"	5.08	594.4	
CD	2"	120"	5.08	304.8	
CE	4.5"	234"	5.08	594.4	
CJ	7"	120"	17.78	304.8	
Sheath*	1"	114"	2.54	289.6	

^{*}Sheath length must be selected with CJ only.

Flange Weight and Pressure Rating

Process Connection	Add to Shipping Weight	Maximum Pressure Rating
1C	2 lbs. (1.0 kg)	275 psig (19 bar)
9C	4 lbs. (1.8 kg)	275 psig (19 bar)
2C	5 lbs. (2.3 kg)	275 psig (19 bar)
3C	9 lbs. (4 kg)	275 psig (19 bar)
4C	17 lbs. (8 kg)	275 psig (19 bar)
1D	3 lbs. (1.5 kg)	720 psig (50 bar)
9D	6 lbs. (2.7 kg)	720 psig (50 bar)
2D	8 lbs. (3.6 kg)	720 psig (50 bar)
3D	16 lbs. (7.5 kg)	720 psig (50 bar)
4D	27 lbs. (12.5 kg)	720 psig (50 bar)



Notes

1. Standard pressure rating: 2000 psi @ 70°F.

Please use the data sheet below to provide SOR with specific details of your application. This will allow us to help you select the proper model to ensure optimum performance.

	To as Neurola a s		Commonii		
	Tag Number		Company		
	Application	OLevel/OInterface	Address		
General	Function				
	Area Classification	OHazardous/ONon-Hazardous			
	Agency Approval				
	Probe Model		Contact Name		
	Orientation	OVertical/OHorizontal	Phone		
Sensor	Style		Fax		
Consor	Process Wetted Materials		E-mail		
	Insertion (in/cm)	Oin/Ocm	Rep Company		
	Process Connection Size		Rep Contact		
	Location	OIntegral/ORemote	SKETCH APPLICATION HERE		
Control	Enclosure Class		Please indicate mounting location as well as other		
	Conduit Connection		connections and internal obstructions.		
	Electronics Model				
	Power Supply				
	No. of Setpoints				
	Туре	ORelay/O8 or 16 mA			
Switch	Quantity/Form	x OSPDT/ODPDT			
Switch	Rating Type	OAC/ODC			
	Rating: Amps	Amps			
	Load Type	OInductive/ONon-Inductive			
	Setpoint Location	Measured from Process			
		Connection (show on drawing)			
Transmitter	Output				
	Measurement Range				
	Process Media Name	27. 27. 1. (21.)			
	Vessel Shape	OVert. Cylinder/OHoriz. OCylinder/OSphere			
	Vessel Material				
	Vessel Lining	OYes/ONo Mat'l			
General	Press Max. Normal				
Application	Temp. Max. Normal				
Conditions	Ambient Temp. Range				
	Solids (%)				
	Specific Gravity				
	Viscosity (cp)	(cp)			
	Turbulence	OYes/ONo			
	Process Coating	OYes/ONo			
Float/Displacer	Vibration Mixing	OYes/ONo			
• • • • • • •	Upper Fluid Name				
RF	Dielectric Constant				
Instruments	Lower Fluid Name		Notes (list any special options)		
	Dielectric Constant		,, openia opinio.		
	Aeration				
Ultrasonic	Suspended Solids (%)				
Switches	Hydrocarbon Vapors	OYes/ONo			
Submersible	Cable Length	2100/ 2110			
Pressure	Nose cone	OYes/ONo			
1 1033U10	14036 COHE	J 163/ J 110			



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